

Lancaster No: 1079 Flare Top to Tender

by Keith Jones - NWMES

One of the members was asking how I did the flare top on the tender so here's how I did it.

I used 20mm copper tube, then slit it three times holding it in the lathe but leaving about one inch each end to hold it together. These were then cut to length with mitred corners and soldered into position on the tank.

The photos below show the stages and finished job on the tender.



Slitting the tube into 3



3 Sections Cut



Sections mitred, rounded and soldered into position



Finished.