

BA THREAD CHART

No.	OD	TPI	CLEARING		TAPPING	
			DRILL	CL	Drill	%
0	0.236	25	B	1.8	No. 11	96
			C	5.8	No. 10	90
					No. 9	85
					No. 8	78
2	0.185	31	No. 13	0	No. 25	93
			3/16	2.5	No. 24	76
			No. 12	4.0	No. 23	81
			No. 11	6.0	No. 22	73
4	0.142	39	No. 27	2.3	No. 34	99
			No. 26	5.3	No. 33	92
					No. 32	83
6	0.110	48	No. 34	0.8	No. 44	96
			No. 33	2.8	No. 43	84
8	0.086	59	No. 44	1.0	No. 51	96
			No. 43	2.4	No. 50	81
10	0.0669	73	No. 51	0.1	No. 55	90
12	0.0511	91	No. 55	0.9	No. 62	95
			No. 54	0.9	No. 61	88
					No. 60	81
					No. 59	73

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